In-service training course

**Downstream Processing:**
Unit Operations in the Chemical and Biochemical Industry

5 - 7 February, 2020

At Hotel Phoenix Copenhagen in the Heart of Copenhagen, Denmark

---

**Outcome**
Through presentations, exercises and plenum discussions participants will acquire solid knowledge of downstream processing and the numerous associated unit operations with focus on the design principles, operations and equipment setup. Participants will further be introduced to simple calculations and estimations of benefit in the daily work.

**Main subjects taught in the course**
(see also last pages of flyer for the detailed program)

- Introduction to unit operations and Downstream processing
- Engineering principles and theories
- Solid/liquid separation—principles and equipment
- Filtration and membrane processes
- Mixing of liquids/Mixing of solids
- Process economy and bottle neck identification
- Drying processes and heat transmission
- Case examples from industry
- Calculation exercises and first-principle models

**Target group**
The course addresses technicians as well as process engineers working in the chemical, pharmaceutical, biotech and/or food industry.

**Form**
The course runs for three consecutive days with alternating presentations, exercises and plenum discussions. The course is held in English.

**Social event**
On the afternoon of the first day the participants are invited to course dinner in the colourful 17th century waterfront of Nyhavn in the heart of Copenhagen.

Registration and further information: Please see the next pages
Downstream Processing:
Unit Operations in the Chemical and Biochemical Industry
5 - 7 February, 2020

Teachers

Søren Beier, M.Sc. (Chem. Eng.), Ph.D.
• Manager in the Biotech. industry
• People management experience from the Biotech. and Pharmaceutical Industry
• Teaching experience from Technical University of Denmark
• Founder and co-owner of Bagsværd Liquorice

Peter Dybdahl Hede, M.Sc. (Chem. Eng.), Ph.D.
• Manager in the Human Nutrition industry
• Teaching experience from The Danish Society of Engineers, Technical University of Denmark and numerous in-service training courses
• Co-founder of Seydlitz United Consultants. Provides consultancy and engineering training courses and seminars

(Guest speakers)

Venue

Hotel Phoenix Copenhagen is a 4-star deluxe hotel housed in one of Copenhagen’s historic buildings. Situated in central Copenhagen, near Amalienborg Palace, just a few metres’ walk from Nyhavn, Kongens Nytorv, Strøget and other sights.

Address: Bredgade 37, DK-1260 Copenhagen K, Denmark
Telephone: +45 33 95 95 00
Booking & service: bookphoenix@arp-hansen.dk

Fee

The course fee is payable in advance and includes course materials, calculator, coffee & refreshments, lunch all three days and dinner on the first afternoon.

Per delegate EUR 2075,- plus VAT. VAT is reclaimable.

Overnight stay at the delegates own expense can be arranged at the course venue or elsewhere nearby. Please contact Hotel Phoenix Copenhagen at +45 33 95 95 00 or bookphoenix@arp-hansen.dk.

Kindly note that Copenhagen is a very popular destination and that Copenhagen hotels may be fully booked in advance.

Registration

Binding registration at www.seydlitz.dk/courses no later than 15th of January 2020. In case of any questions please contact Info@seydlitz.dk or phone +45 29 49 30 40.

The course may be subject to cancellation in case of too few participants.
## Course contents

### Day 1:

<table>
<thead>
<tr>
<th>Time</th>
<th>Subject</th>
</tr>
</thead>
<tbody>
<tr>
<td>10.00 - 10.15</td>
<td>Course introduction, participant introduction and setting the scene for expectations. Introduction of the scientific pocket calculator with small examples.</td>
</tr>
<tr>
<td>10.15 - 12.00</td>
<td>Introduction to &quot;downstream processing&quot;, What does “Unit Operations” cover and what is the overall goal? (quantity or quality?), Introduction to the four main processes (First separation, product concentration, purification, polishing). Fundamental calculations for correct equipment dimensioning: mass balances, notations and flow diagrams, batch and continuous systems.</td>
</tr>
<tr>
<td>12.00 - 13.00</td>
<td>Lunch</td>
</tr>
<tr>
<td>13.00 - 14.00</td>
<td>Introduction to liquid and gas flow: Reynold’s number, Ideal fluids, Bernoulli’s equation, Poiseulles law, friction factor and coefficient, hydraulic diameter, how to measure flow.</td>
</tr>
<tr>
<td>14.00 - 15.00</td>
<td>Theory of pumps: Designs and principles of operation, advantages and disadvantages of the different types.</td>
</tr>
<tr>
<td>15.00 - 16.30</td>
<td>Novel innovations in pump designs - case stories presented by GRUNDFOS</td>
</tr>
<tr>
<td>18.00 - 21.30</td>
<td>Course dinner in Nyhavn</td>
</tr>
</tbody>
</table>

### Day 2:

<table>
<thead>
<tr>
<th>Time</th>
<th>Subject</th>
</tr>
</thead>
<tbody>
<tr>
<td>9.00 - 10.00</td>
<td>Mixing and stirring of fluids, stirrer types and their use: advantages/disadvantages. Mixing and blending of solids, segregation issues and how to solve them.</td>
</tr>
<tr>
<td>10.00 - 12.00</td>
<td>Filtration: Introduction to filtration processes and principles, Filtration theory, Equipment principles, capacity and what to consider when optimising and finding the right filtration method, Examples from industry.</td>
</tr>
<tr>
<td>12.00 - 13.00</td>
<td>Lunch</td>
</tr>
<tr>
<td>13.00 - 15.00</td>
<td>Membrane processes, Reverse Osmosis, Ultrafiltration, Microfiltration, Electrodialysis, Equipment and areas of use. Membrane materials and efficiency, What to consider when optimising the process, Examples from the industry.</td>
</tr>
</tbody>
</table>
| 15.00 - 16.30 | Novel innovations in the separation industry - case stories presented by }
## Course contents - continued

<table>
<thead>
<tr>
<th>Day 3:</th>
<th>Subject</th>
</tr>
</thead>
<tbody>
<tr>
<td>9.00 – 10.45</td>
<td>Solid/fluid separation, Sedimentation processes, Particle terminal velocity and Stokes law, Thickeners, Sieving, Solid/gas separation, Cyclones and fluidisation</td>
</tr>
<tr>
<td>10.45 – 12.00</td>
<td>Solid/fluid separation continued: Centrifuges, Decanters, Drum filtration and mechanical separators</td>
</tr>
<tr>
<td>12.00 – 13.00</td>
<td>Lunch</td>
</tr>
<tr>
<td>13.00 – 13.30</td>
<td>Process economy in Downstream Processing.</td>
</tr>
<tr>
<td>13.30 – 15.00</td>
<td>Drying processes, Moisture in air, Mollier diagrams (H-X diagrams), Conditioning of air, Introduction to drying equipment, principles of operation and calculation of drying velocity</td>
</tr>
<tr>
<td>15.00 – 16.00</td>
<td>Heat transmission. Theory and terms, heat conduction &amp; convection, heat exchangers, equipment and design principles General transport phenomena analogies to mass, volume and momentum transport</td>
</tr>
<tr>
<td>16.00</td>
<td>Final remarks, Course diplomas, Course evaluation</td>
</tr>
</tbody>
</table>