

In-service Training Course for Specialists, Executives, Technicians & Planners working in the Food, Biotech, Pharmaceutical & Chemical Industry

## Fluid Bed Technology: Fluidisation, Granulation/Coating and Drying

Online course, May 19 - 21, 2021

Again as online course

#### **Outcome**

Through alternating presentations, exercises and plenum discussions participants will acquire solid basic knowledge of fluid bed technology and fluidisation and be able to address practical problems in these fields.



- Fluidisation and classification of particles
- Fluid bed designs -batch and continuous
- Formulation and process considerations
- Coating and agglomeration at particle level
- Scale-up of fluid bed systems
- Drying in fluid beds
- Moisture in air and powder
- Energy and mass balances
- Operational problems and how to solve them

#### Target group

The course addresses specialists, executives, technicians, planners & plant designers working in the chemical, pharmaceutical, biotech and/or food industry with manufacture or development of particle products in batch or continuous fluid bed processes such as granulation, coating, agglomeration and/or drying.

#### **Form**

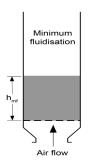
The online course runs for three consecutive days with alternating presentations, exercises and plenum discussions. All course material is send in advance of the course.

The course is held online via an online conference tool in real-time allowing questions and discussions to facilitated in real-time.

There will be sufficient amount of breaks and time to ask questions in between the different sessions.

The course is held in English.













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#### **Teacher**

#### Ph.D., HD Peter Dybdahl Hede



- Specialist in industrial particle technology with many years of experience from biotech, food ingredient and pharma industries
- PhD in Fluid bed technology and M.Sc. in Chemical Engineering
- Many years of teaching experience from The Danish Society of Engineers and numerous in-service training courses in particle technology and chemical unit operations
- Contact: PTHD@seydlitz.dk

#### **Co-presenters**

• Equipment manufacturers





#### **Course Fee**

The course fee is payable in advance either via direct deposit (details included in the invoice) or via credit card payment available upon online registration at our homepage.

The course fee includes all course presentations, calculation exercises and solutions, selected scientific papers as well as course diploma (all in PDF format).

All course material is available for download in advance of the course.

Per delegate EUR 1975,- plus VAT. VAT is reclaimable.

#### Registration

Binding registration at <a href="www.seydlitz.dk/courses">www.seydlitz.dk/courses</a> no later than 30th of April 2021.

In case of any questions, please contact info@seydlitz.dk or by phone +45~44~10~87~00.

The course may be subject to cancellation in case of too few participants.



Aalstrupvej 27 DK - 2500 Valby Denmark

Tel + 45 44 10 87 00

CVR/VAT no. 34727082

info@seydlitz.dk www.seydlitz.dk

## Fluid Bed Technology: Fluidisation, Granulation/Coating and Drying

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#### **Course contents**

Day 1:	Subject CEST ti zone
10.00 - 10.15	Course introduction
10.15 - 12.00	Particles and particle size distributions Particle shape and sphericity Measurement of particle size
12.00 - 13.00	Lunch
13.00 - 13.45	Single particles in fluids Stokes law Terminal velocity Particles falling under gravity in a fluid Stokes stopping distance
13.45 - 16.00	Multiple particles in fluids Fluidisation theory, types of fluidisation Minimum fluidisation velocity Pressure drop estimations, Two-phase theory, Geldart Chart Classification of particles, bubbles - diameter and bubble rise velocity Expanded bed height, elutriation, fluidisation regimes

Day 2:	Subject
9.00 - 10.00	Fluidisation flow modes and mixing in fluid beds
	Introduction to fluid bed granulation and coating Industrial examples of granulated products
10.00 - 12.00	Fluid bed granulation/coating – equipment design and operations
12.00 - 13.00	Lunch
13.00 - 15.30	Fluid bed designs - top-spray, Wurster, tangential - batch vs. continuous fluid beds Back-mix vs. plug flow Use of fluidisation: Powder transport via fluidization -dense-phase/dilute-phase transport Saltation & choking velocity How to control a fluid bed process Filter systems and safety installations Atomisation: Two-fluid nozzles and the influence of droplets and droplet size Agglomeration and coating at particle level - viscous Stokes granulation theory Mechanical strength of granulates Modelling of granulation processes (DEM, population balances, CFD) Scale-up of fluid bed granulation systems, Practical correlations
15.30 - 16.00	Operational problems in fluidised beds

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**CEST** time

# 9.00 - 9.30 Mass and energy balances in fluid bed drying Drying and energy consumption - how can we save energy? 9.30 - 10.30 Moisture in air, H-X diagrams and how to use it for fluid bed drying estimations 10.30 - 11.00 Moisture in powder When powders lump: Common problems with moisture in powder 11.00 - 12.00 Design of fluid beds for granulation and coating processes

Design of fluid beds for gran. and coating processes (continued)

Formulation issues when working with products produced in fluid beds

Design of fluid beds for drying processes

Case example from the biotech industry

Final remarks, Course evaluation

Course contents - continued

Lunch

Case examples

12.00 - 13.00

13.00 - 15.00

15.00 - 15.45

15.45 - 16.00

### Please see all of our courses at:

www.seydlitz.dk/courses